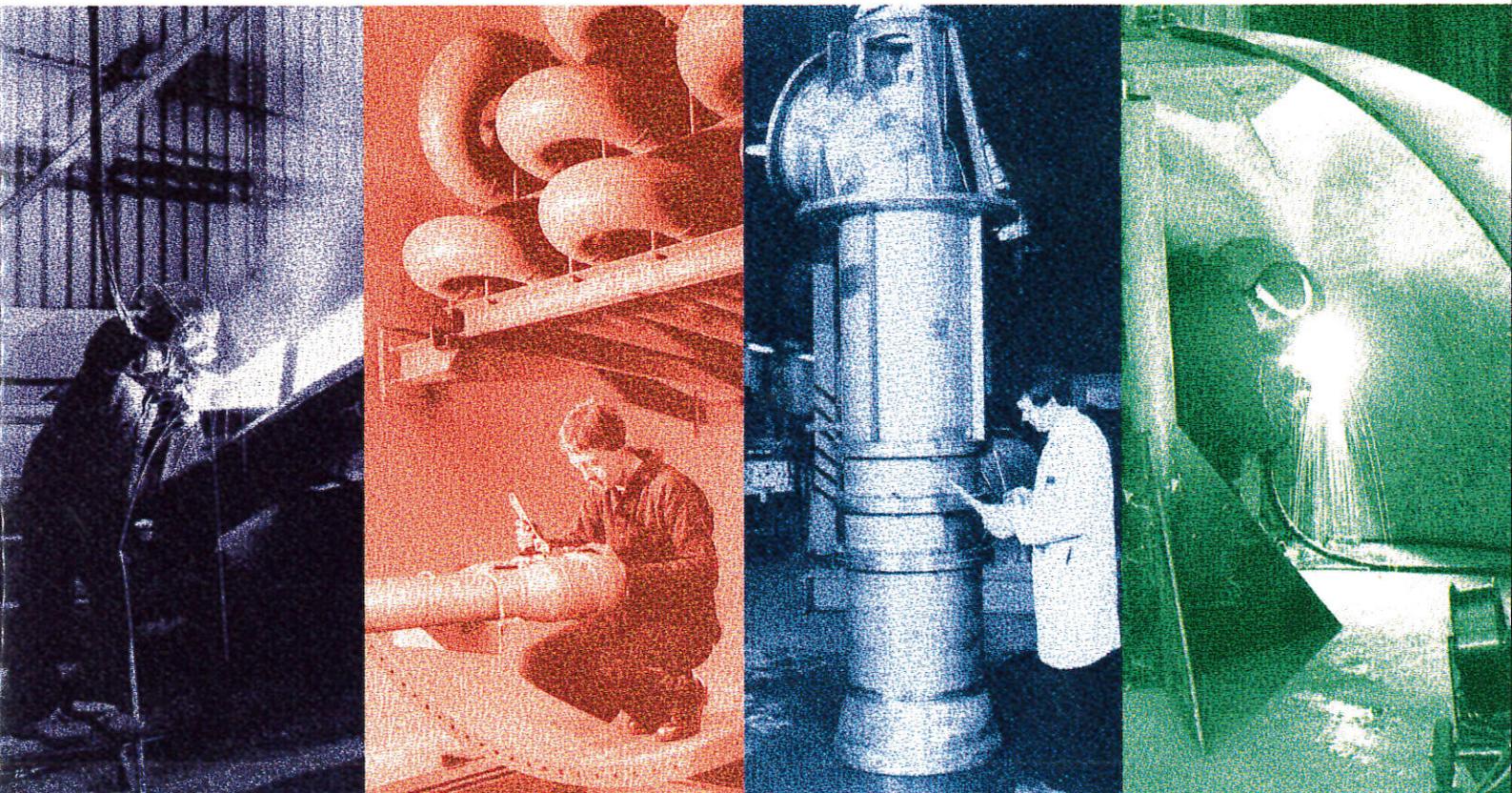


THE
WEFCO GROUP
OF
COMPANIES



INTRODUCTION

The Wefco Group Limited, through a combination of consistent capital investment, organic and acquisitive growth have developed into a market leading status, manufacturing Specialist Process Plant for the Gas, Petro-Chem and Energy Related Industries.

Incorporating Wefco and Joseph Adamson (Lead Kettles) in Gainsborough, Vierod & Woods in Bradford, Weldem Limited and F. Pedley in Manchester, the four operating sites cover 230,000 sq.ft. of prime fabrication workshops and are among the best equipped factories in Europe.

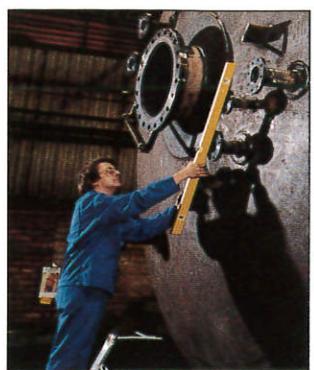
In addition to modern production facilities, Engineering, Estimating and all Commercial functions are fully computerised, incorporating multi station CAD, further enhancing the service we are able to offer.

Quality has always and remains a prerequisite in the industry, making accreditation to BS5750 Part 1 (ISO 9001/1987) in Gainsborough and Part 2 (ISO 9002) in Manchester and Bradford, a fitting testimony to our continued commitment to the industry.

Facilities in themselves would be of no value, were it not for the continued commitment of our skilled workforce and dedicated management team, whom collectively provide quality and productivity levels second to none in the industry, enabling the Wefco Group to offer a first class engineering service at truly competitive prices.



P E D L E Y



J.A. Jenkinson
Managing Director



CONTENTS

Weldem Limited 2

Manufacturers and contractors to the Gas Petro-Chemical, Allied and Energy industries.



Vierod and Woods 6

Specialists in the manufacture of pressure vessels and general fabrications in the medium thickness range.



Pedley 10

Stainless steel and nickel alloy fabricators.

Joseph Adamson (UK) 12

Specialists in the manufacture of lead refining and de-zincing kettles, de-zincing domes and associated equipment.



Weldem Limited

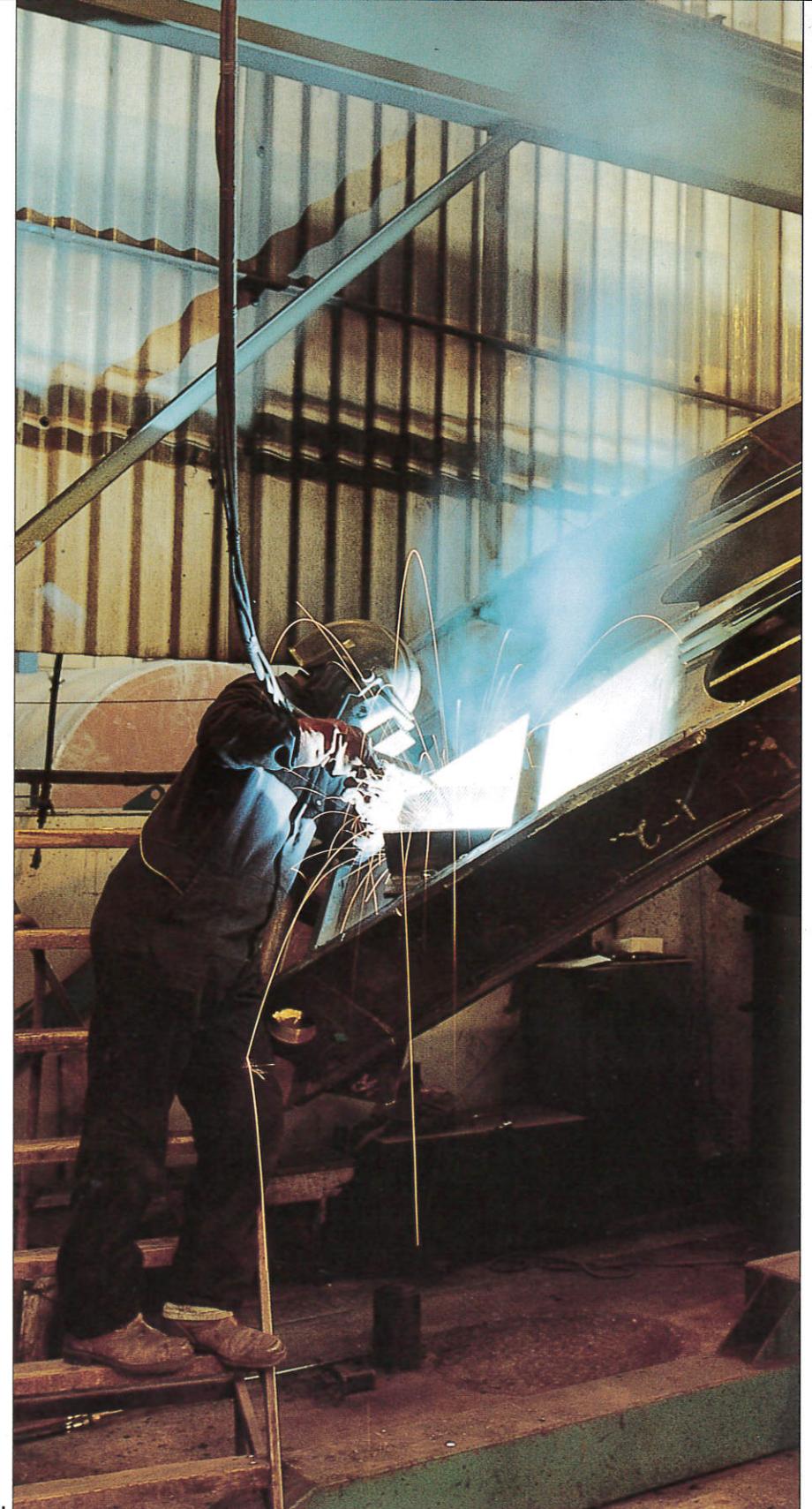
Cheshire Street, Mossley,
Ashton-Under-Lyne OL5 9NG.
Telephone: 0457 833211
Telefax: 0457 833185

**Manufacturers and
contractors to the Gas
Petro-Chemical,
Allied and
Energy Industries**

Manufacturers of storage tanks,
pressure vessels, water treatment vessels,
ducting, hoppers and repetition fabrication
industries.

Weldem Limited established 30 years
ago has long been a respected supplier of
quality carbon and stainless fabrications
with its extensive capacity for plate
forming, shotblasting and painting.

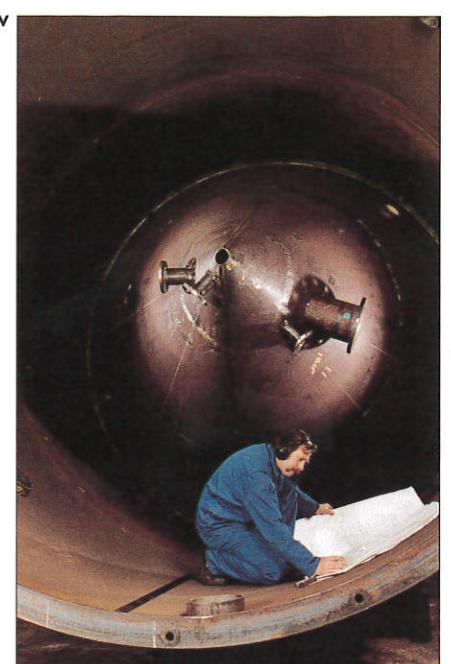
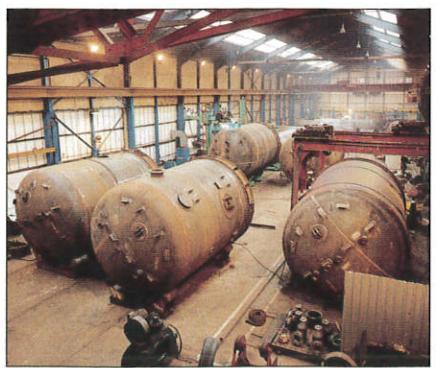
Our 13,500 square metre storage area
serviced by 10 tonne O.T. cranes allows
us to hold extensive steel stocks. Our 13
acre site provides adequate space to
accommodate finished products.



Weldem has been accredited to BS5750

Part 2 a number of years and can offer
customers confidence in their product.

As a member of the Wefco group of
companies Weldem are further
strengthened by the sophisticated design
and draughting back-up accredited to
BS5750 part 1.



i 2.4mm cored wire and 1.6mm metal
cored wire welding of repetition mining
fabrications on 10 tonne manipulators.

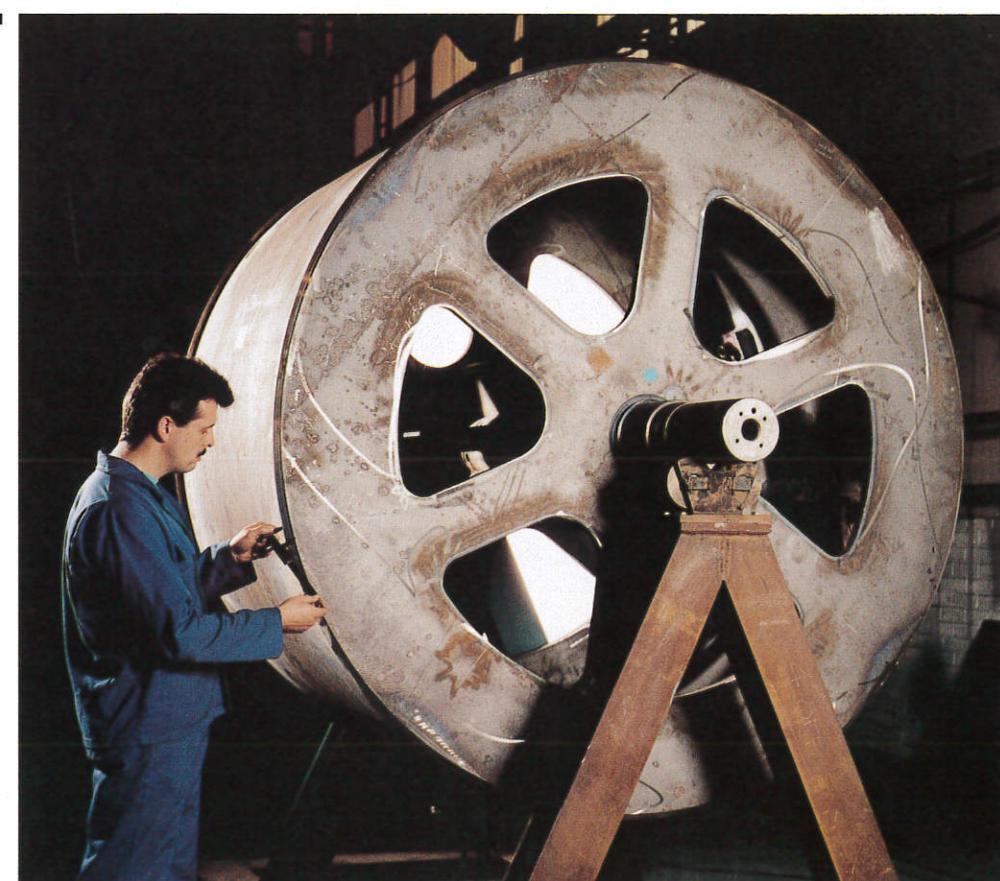
ii General view of fabrication shop,
22,000 sq.ft. serviced by 10 ton cranes.

iii Gas scrubber vessel 14ft diameter x
90ft long, 23 tonnes. Fully prepared
for internal rubber lining. En route for
Norway.

iv Inspection being carried out prior to
delivery. Weldem are an accredited
BS5750 Part 2 company.

v 20 tonne chimney base section for
South Wales steel works anti-pollution
scheme.

vi Fabricated impression cylinder for
the flexographic industry.

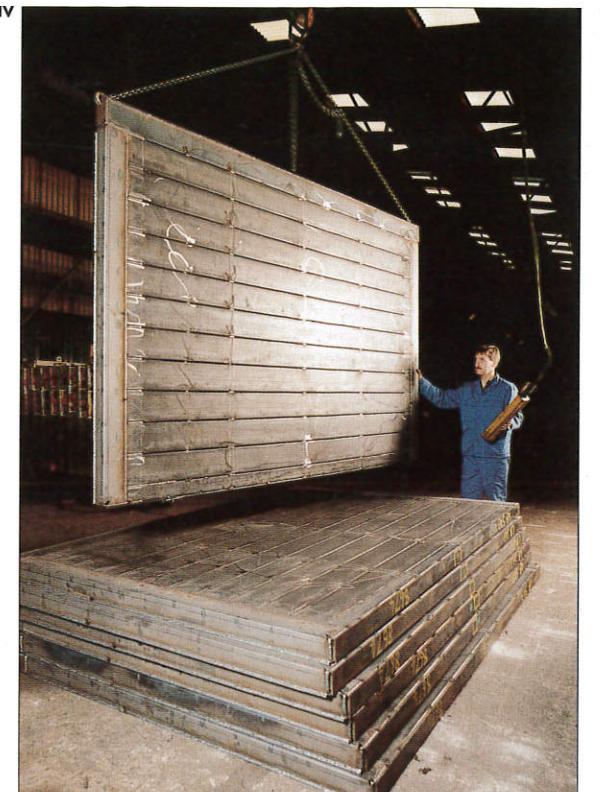




I Environmental control fume extraction ducting for the collection of blast furnace gases.



III Water treatment vessels supplied with Acothane coating applied by Wefco Coatings. (Shown by kind permission of Anglian H & G Ltd.)



IV Repetition production of shoring box panels, using automatic welding techniques.



V Storage tanks for the petro-chemical and allied industries.

VI Bulk delivery vessels, part of an installation of 23 tanks supplied by Weldem.

VII GAC adsorber vessels complete with internal lining, awaiting positioning by the erection services within the Wefco Group

VIII Fuel oil storage tank awaiting delivery, shown here in our extensive storage area.





Vierod & Woods

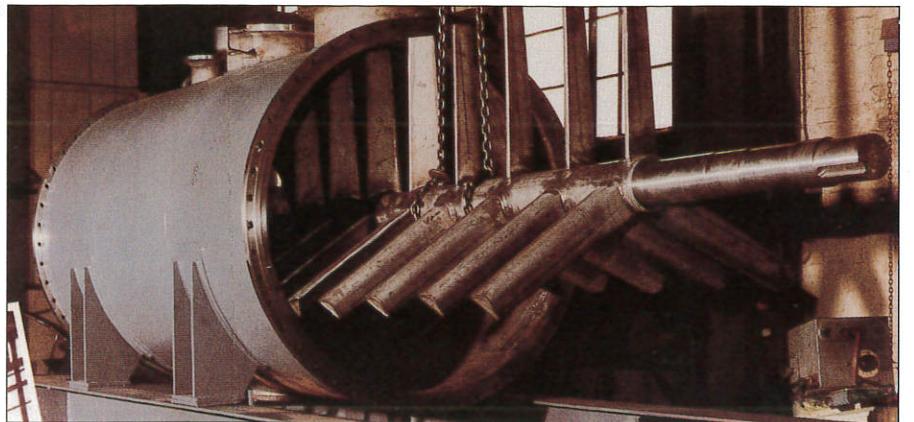
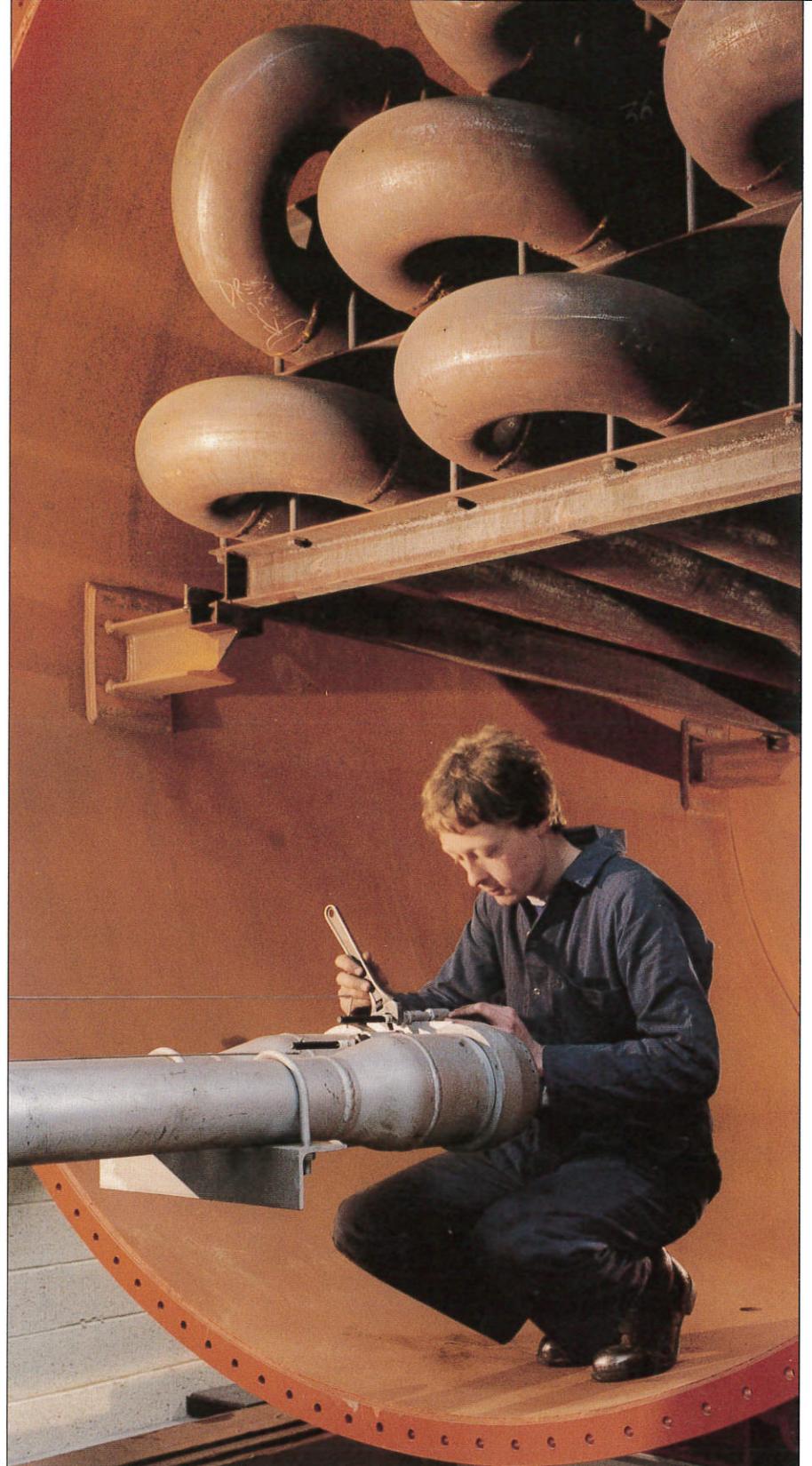
Battye Street, Bradford,
West Yorkshire BD4 8AG.
Telephone: 0274 662106
Telefax: 0274 656036

**Specialists in the
manufacture of pressure
vessels and general
fabrications in the
medium thickness range**

Vierod & Woods are specialists in the manufacture of pressure vessels, including road tankers, water treatment vessels, chimneys, columns, tanks, skid mounted packages and general fabrications in the medium thickness range, in carbon and stainless steels.

Our workshops have facilities for plate forming, welding, machining, testing, combining to achieve a high standard of workmanship. All welders are qualified to established procedures set up and approved by the major insurance insurance bodies

A quality assurance system, complying with the requirements of BS5750 Part 2



is in operation, covering identification of raw materials, manufacturing, assembly to finish testing and detailed inspection prior to despatch.

Through our parent company Wefco Group Ltd. we can offer a comprehensive design and draughting facility accredited to BS5750 Part 1.

i Internal pipework, shown here being fitted on an oil bath heater. Part of an order for eight destined for Kuwait.

**ii Stainless steel vacuum dryer showing the agitator shaft being assembled.
One of more than 20 of these units have been supplied to an internationally known chemical company.**

iii 20 tonne capacity articulated road tanker unit.

iv 23,000 litre capacity carbon dioxide road tanker designed and constructed to BS5500 cat 1.

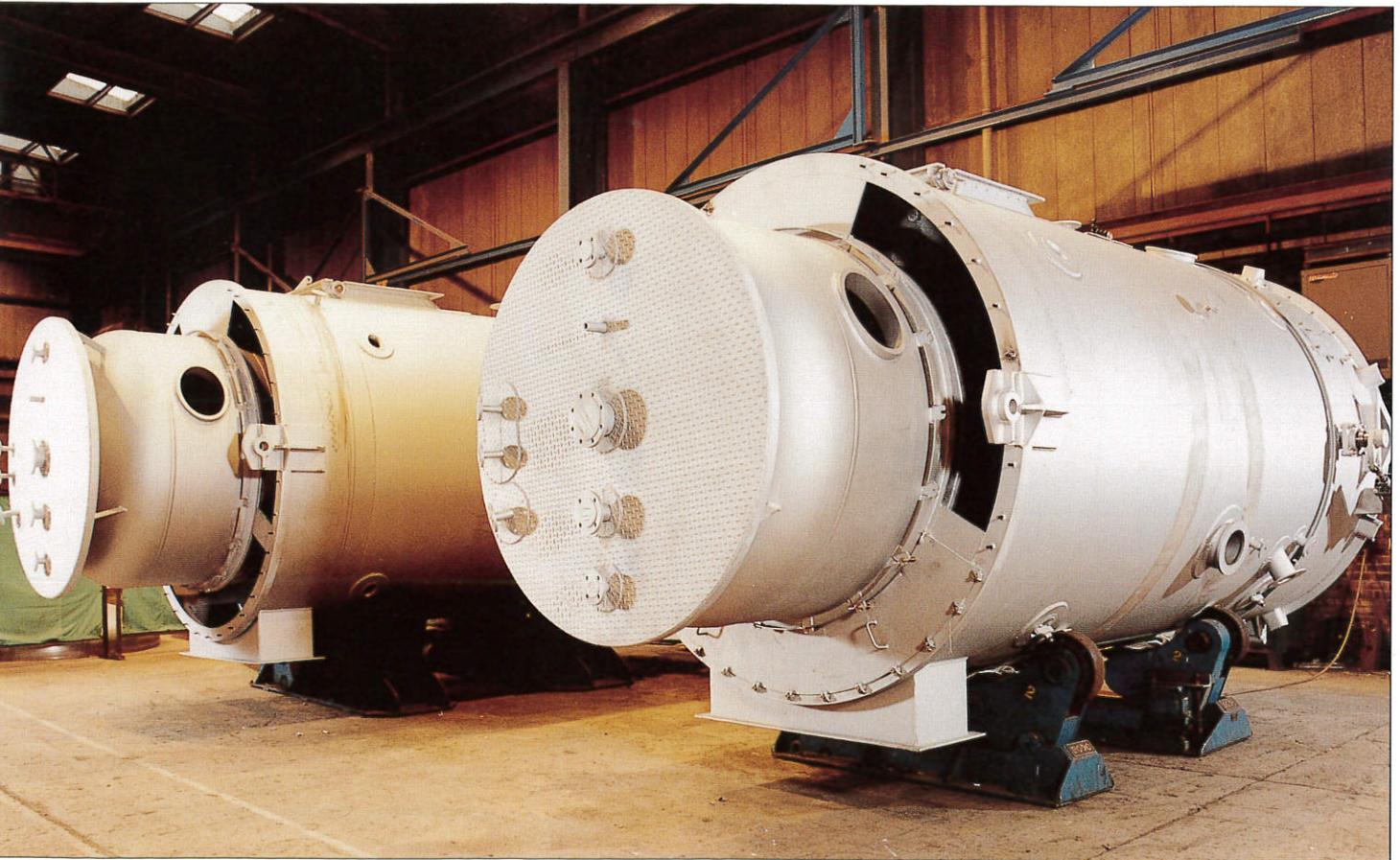
v 7.5 tonne L.P.G. road tanker barrel fitted to clients chassis.

vi 5 tonne L.P.G. road tanker barrel fabricated to BS5500 cat 1.



I & II Stainless steel reactor shown with internal 'Sanicro 28 S.S.' coils all fabricated to BS5500 cat 2.

III 2 incinerators fabricated to BS2790, shown here prior to delivery to an internationally known pharmaceutical company.

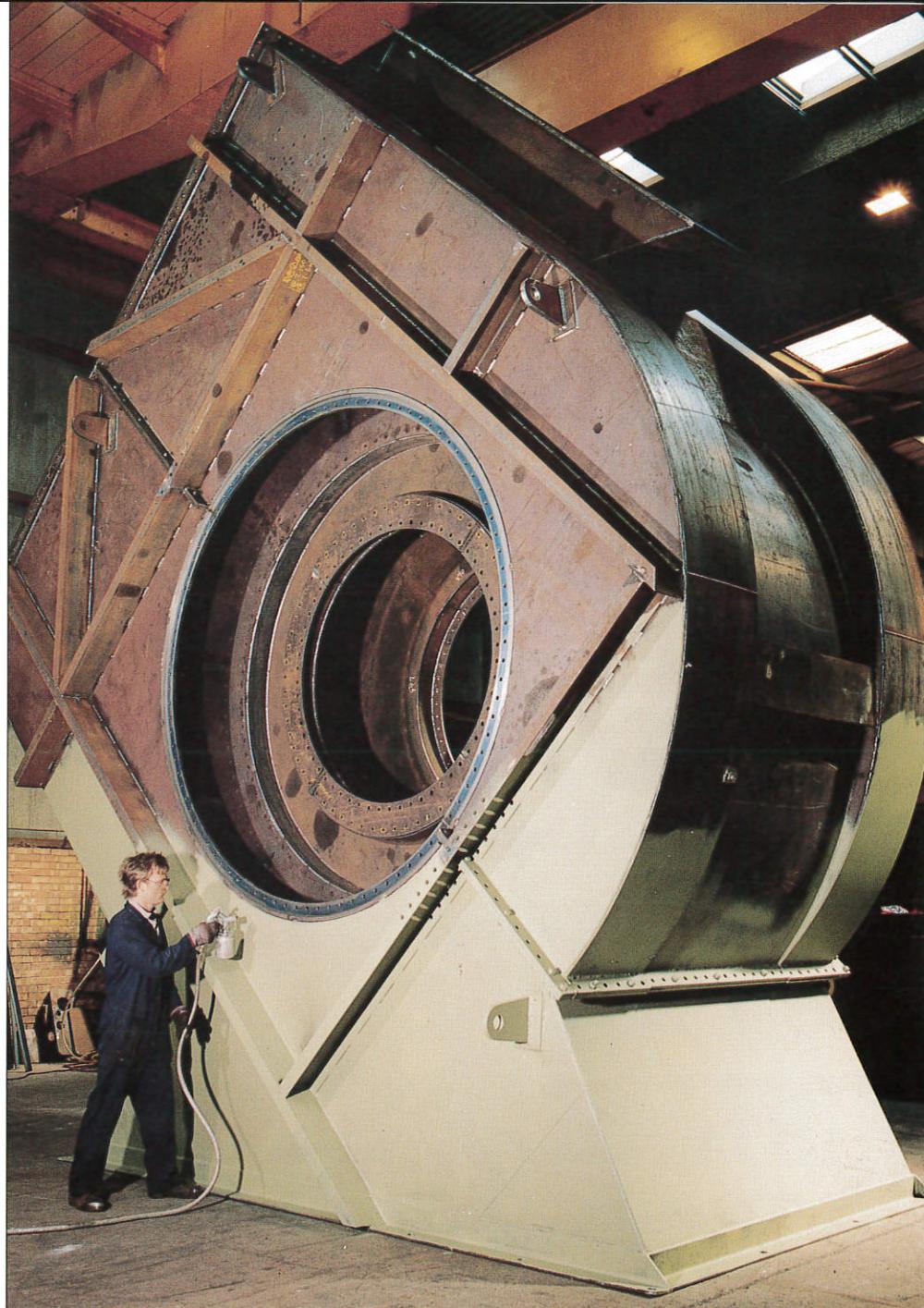
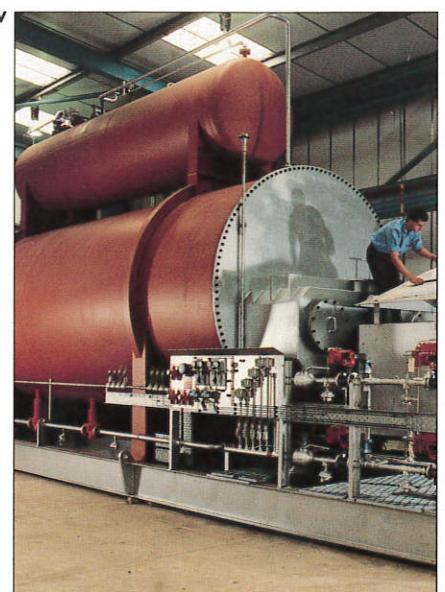


IV Oil bath heater prior to delivery.

V 12 tonne fan housing for use by the Coal Board as part of a fume extraction plant.

VI 5m high, thick wall carbon steel 'turbine casing' for a U.K. power generation company.

VII 18 tonne 'waste heat boiler' designed and fabricated to BS2790 class 1. One of several to the Regional Health Authorities.



PEDLEY

Pedley

Cheshire Street, Mossley,
Ashton-Under-Lyne OL5 9NG.

Telephone: 0457 833211
Telefax: 0457 837719

**Stainless steel
and nickel alloy
fabricators.**

Pedley established as a privately owned Company in 1947 was acquired by the Wefco Group in June 1993.

The Company has the facility and skilled expertise to manufacture in all grades of austenitic stainless and nickel alloys, and in

accordance with British and International Codes of Practice eg. BS5500 Cat 1, 2 and 3, ASME VIII, A.D. Merkblatt, BS2654, T.E.M.A.

We are able to develop mechanical design from basic mechanical design data and through our parent company, Wefco Group, produce fully detailed manufacturing drawings for our customers. We are also able to offer Thermal Design for Shell and Tube Heat Exchangers.

We also have, further, the necessary Q.A. personnel working to a Quality System approved to BS5750 Part 2.

The Company operates a 'clean' fabrication facility, developed and maintained to meet the requirements of the Chemical, Pharmaceutical, Pulp and Paper, Nuclear, Water Treatment, Food Industries.

Workshops are well equipped with the necessary manipulating machinery for the



wide range of materials in which we work. Welding equipment includes T.I.G., M.I.G., semi-automatic as well as standard manual metal arc.

Complimenting this we have radiographic and other non-destructive testing facilities at our disposal.

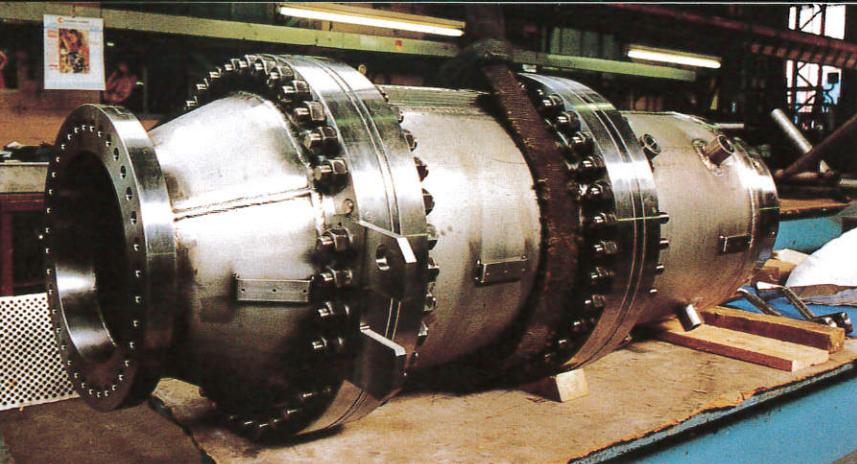
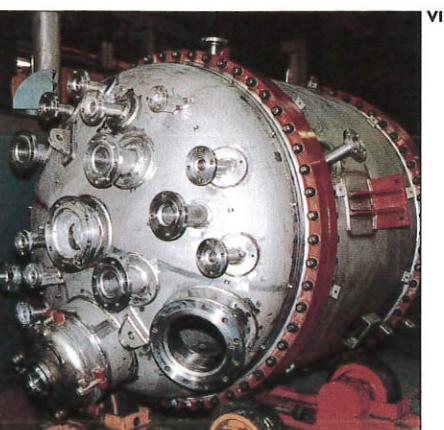
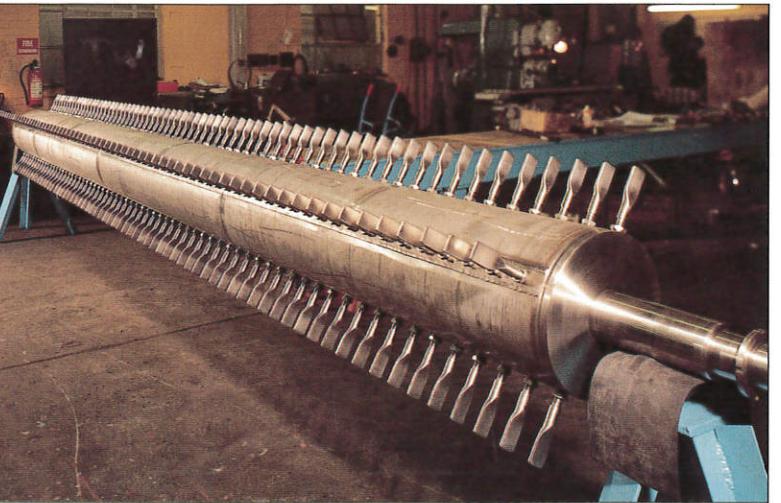
Materials of Construction

All grades of austenitic stainless steels

Duplex 2205	Nickel 200
Nicrofer 3127 LC	Monel 400
Cronifer	Alloy 904L
Ferralium	Avesta 254 SLX
Incloy 800/800H/825	Titanium
Inconel 600/625	Aluminium Bronze
Hastelloy C276/C22/ B2/G30	Cupro Nickel

We have fully approved weld procedures and welder approvals for all the above materials.

i *Stainless steel grade 316L fabricated pipework shown during inspection prior to delivery.*

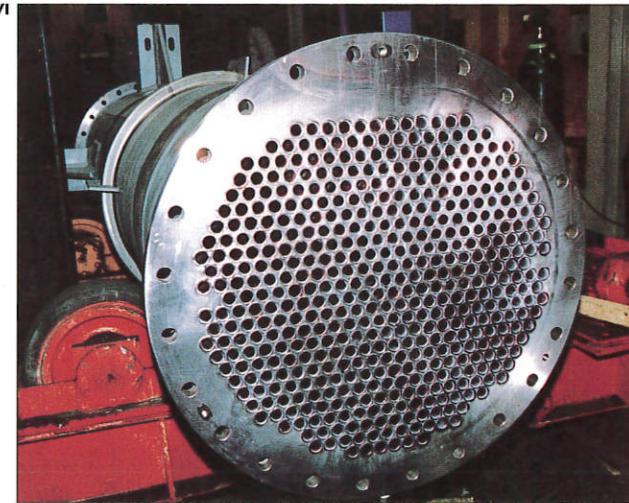


ii *Part of aircraft engine test facility for leading UK manufacturer.*

iii *Part of test rig supplied to the aeronautical industry manufactured to BS5500 cat 1 in 316L stainless steel.*

iv *Fractionator column in 316L stainless steel designed and manufactured to BS5500 cat 1.*

v *Mixer unit. One of the many items supplied to the pulp & paper industry.*



vi *Shell and tube heat exchanger with expansion bellows designed and manufactured to T.E.M.A.*

vii *Stainless steel mixing vessel supplied to the pharmaceutical industry.*

viii *Rotary auger installed in an aluminium re-cycling plant material 310 and 321 stainless steel.*



Joseph Adamson (UK)

Sales office: Cheshire St., Mossley,
Ashton-Under-Lyne OL5 9NG.
Telephone: 0457 833211
Telefax: 0457 833185

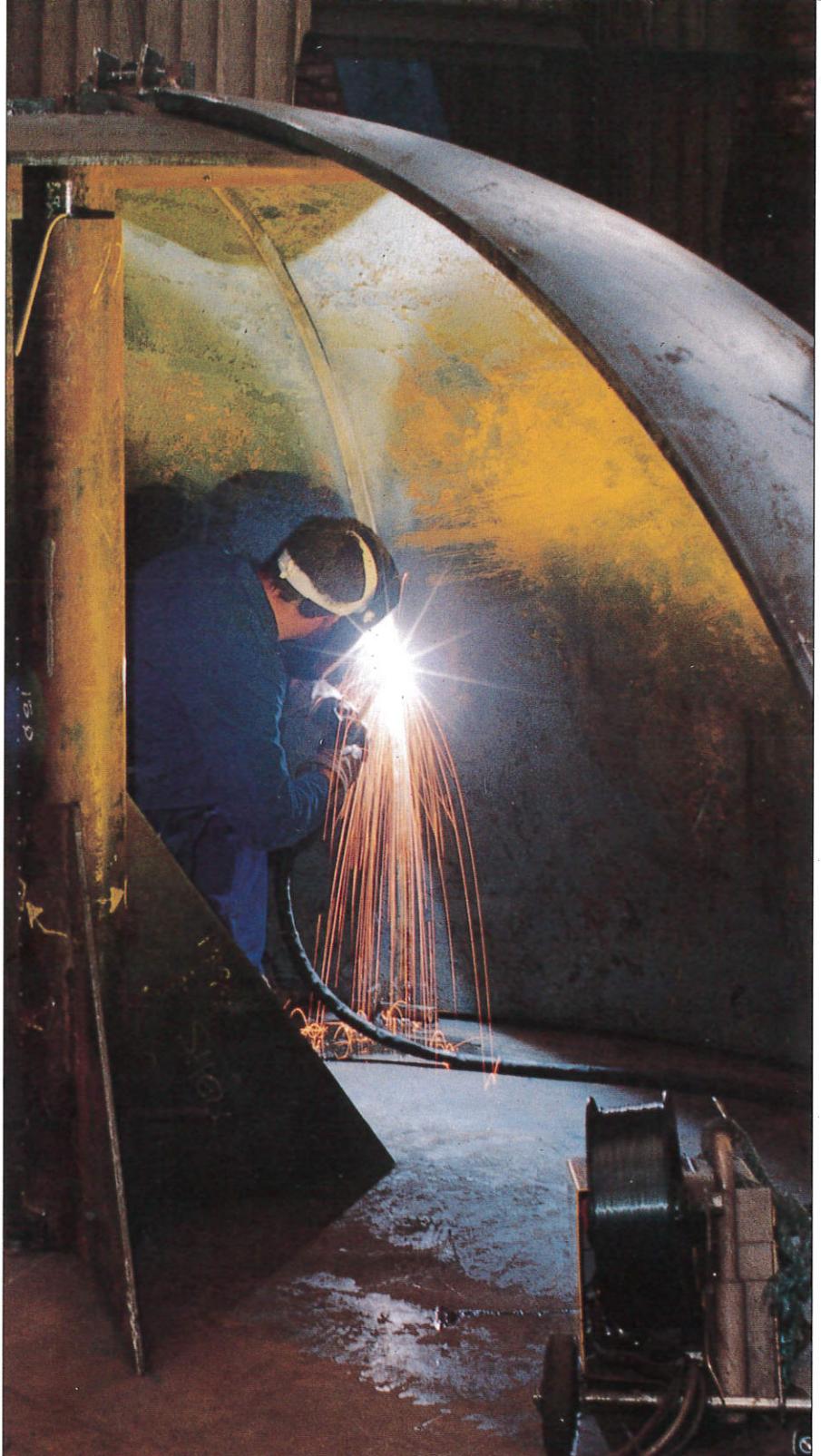
**Specialists in the
manufacture of lead
refining and de-zincing
kettles, de-zincing domes
& associated equipment**

Joseph Adamson (UK) are specialists in the manufacture of lead refining kettles, de-zincing kettles, de-zincing domes and associated equipment to the world's leading metal refiners.



Our designs have been developed over the past 25 years utilising specialist knowledge and techniques to produce an abundance of capacities and shapes of kettles. All hemisphere petal plates and one-piece domes are hot formed at normalising temperatures, prior to which each section is ultrasonically tested to check for flaws and laminations. Manufacturing, including post fabrication testing are of the highest

quality utilising state of the art automated techniques and are carried out strictly in accordance with major international specifications, fitting perfectly with the ISO 9001 accreditation of our Company. All units are issued with a fully detailed technical dossier covering identification of raw materials, manufacturing, to finish testing and heat treatment, complying with the requirement of BS5750.



i Assembly of kettle hemisphere petal plates.

ii All kettle internal welds are ground flush.

iii 250 tonne capacity de-silvering kettle for Mexico.

iv Circumferential welding of kettle by the submerged arc method.

v Welding of hemisphere longitudinal seams by the submerged arc method.

vi 360 tonne capacity de-zincing kettle for Britannia Refined Metals Ltd. (UK).

vii 300 tonne capacity lead refining kettle for Britannia Refined Metals Ltd. (UK).



LOCATION



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Ashton-Under-Lyne OL5 9NG.
Tel: 0457 833211
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Vierod & Woods

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WEFCO Group Limited,

Trinity Street, Gainsborough, Lincolnshire, England DN21 1QN.

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A MEMBER COMPANY OF
WAGON
INDUSTRIAL
HOLDINGS plc